



**your local sales rep**  
**(608) 825-4838**



**Interior Office Front & Sliding Door Systems**



# Why **RACO Interiors**

After more than 45 years of research and development, RACO continues to be the premier innovator of Interior Aluminum OfficeFronts, and we pride ourselves on bringing top quality products to every job we do.



Since 1972 RACO has been breaking down walls and installing beautiful interior windows and doors for businesses in the United States and abroad. Our strong dedication to craft, design and unique styling is what sets us apart from our competition and keeps bringing our customers back.

# Diverse Products

**Sliding Door Frame Systems**  
**Aluminum Stile and Rail Doors**  
**Interior Aluminum Framing System**

**Small Profile Framing**  
**Glass Walls and Glass Doors**  
**Glass Office Fronts and Office Fronts**

**FINISH** – RACO has complete finishing capability in-house.

**PAINTED FINISH** – Standard baked-on enamel Polychron finishes in black, bronze, white or grey. We offer custom color painted finishes matched to any color selected by the architect, designer or client.

**ANODIZED FINISH** – Class II Clear Anodized (stock), Class II Bronze Anodized (non-stock), Class I Black Anodized (non-stock) and Class I Clear Anodized. (non-stock)

**INSTALLATION** – RACO engineers their systems for easy installation. We can provide on-site training or we can schedule a training class at our facility. RACO provides installation instructions and project specific details in our submittals.

**PRICING** – We offer numerous systems with multiple profile options that will fit any budget.





## SOLUTIONS FRAMES

SOLUTIONS frames offer unlimited design capabilities, screw spline joinery for tight corners, multiple profiles that can be mixed and matched in the same elevation, specialty frame applications, unlimited hardware preps, and positive pressure fire rating options. If you're looking for a versatile system that checks off all of your client's boxes, Solutions is the system to specify.

### Features

Single or double door frames	Wall sizes: 2 ¼", 3 ½", 3 ¾", 4 ⅝", 4 ⅞", 5", 5 ¼", 5 ½", 6 ⅛", 7 ¼"
Sidelites, clerestories and borrowed lites	Adjustable throat door frame sizes up to 9 ¾"
Continuous officefronts	Pocket, bi-fold and bypassing specialty door frames
Butt glazed options	Most hardware is compatible and factory prepped
¼", ⅜", ½", ⅝" Glass	Wrap sheetrock or using a prefinished starter channel
Face profiles from 1" to 10"	Option – trim profiles to match non-standard applications
Numerous trim depths: ⅜" to 1"	20-minute up to 90-minute positive pressure fire ratings





# CLASSIC FRAMES

CLASSIC is RACO's most traditional interior aluminum framing system. This system is the original aluminum interior frame system engineered and developed in 1972. This system is available in 1 ½" profile and offers the designer, installer and customer the benefits of simplicity.

<b>Features</b>	Simple style	¼" or ⅜" Glass
	Easy installation	1 ½" Profile
	Stocking distributors in select markets	Wall sizes: 3 ¾" and 4 ⅞"
	Single or double door frames	Adjustable throat door frame sizes up to 7 ¼"
	Sidelites, clerestories and borrowed lites	





## SLIDERS

Sliding Door Frame systems offer the optimum use of space with maximum design aesthetics.

### Features

- Flush slider for 4 7/8" wall construction
- Offset sliders for a variety of wall sizes
- Compatible over drywall & over sidelite conditions
- Push/pulls or locking hardware
- Aluminum stile & rail or wood doors
- Ceiling or less than ceiling height applications



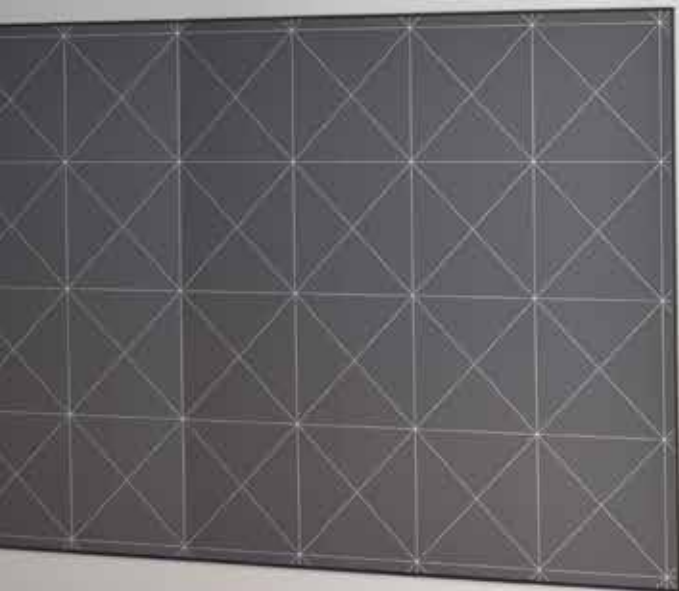
## DOORS

Aluminum stile and rail doors offers a window into the space, allowing natural light to filter into the offices. Swing doors can be furnished with an adjustable bottom rail to accommodate floor deflection.

### Features

- Aluminum stile and rail
- Wide stile 5", medium stile 4", narrow stile 2"
- Several options of top & bottom rails to accommodate most hardware
- Swinging doors or sliding doors
- Factory glazed option: 1/4", 3/8", or 1/2" glass. Inquire if thicker glass is specified
- 20-minute positive pressure fire rating available
- ADA compliant





## DESIGN1



## ALLGLASS DOOR

## FLUSH GLAZE

FLUSH GLAZE - Glazing is set on the edge of our system to achieve a sleek look, eliminating visible glazing vinyl. Can accommodate 1/4", 3/8" and 1/2" glass thickness. Other options available.

DESIGN1 - 1 1/8" profile with a compression glazing system. Offers one of the smallest profiles in the industry. Design1 has some unique capabilities. This would be the best system for the slimmest look.

The ALLGLASS DOOR uses a RACO designed specialty hinge to install on a standard 4 1/2" butt hinge cut out and a lock housing that can utilize any standard cylindrical commercial lockset.

225 FRAME SYSTEM - RACO is now featuring the 225 frame system 2 1/4" depth in multiple office fronts. Liberty offers the FlushGlaze, Dual FlushGlaze, FlushGlaze Slider and 3" profile corner post based off this system. This system offers a narrow overall frame width for highest glass visibility. Liberty is our RACO design division providing specialty wall systems, product presentations, and project design consultations.



**LEED CREDITS**

**REUSABLE / RECYCLABLE**

**GREEN BUILDING FRIENDLY**

**RESEARCHING STC / OITC OPTIONS**

**FIRE RATINGS**

**DESIGN CONSULTATIONS**

**INSTALLATION TRAININGS**

Contact information for Local / Regional Sales Representatives  
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**MADE IN USA** 